Autonics TCD220028AC

Digital Counters / Timers



FXM / FXH Series

PRODUCT MANUAL

For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.

The specifications, dimensions, etc. are subject to change without notice for product improvement. Some models may be discontinued without notice.

Features

- Counting speeds: 1 cps / 30 cps / 2 kcps / 5 kcps
- Switch between counter and timer operation using DIP switch
- No-voltage input (NPN) using DIP switch
- Operation modes: count-up, count-down, count-up / down
- · Set decimal point, hr / min / sec display with RESET key

[Counter]

· 20 input modes, 18 output modes

- Various output modes (16 output modes)
- · Various time setting ranges:
- 8-digit models: 0.01 sec to 99999 hr 59.9 min
- 6-digit models: 0.1 sec to 99999.9 hr
- 4-digit models: 0.01 sec to 9999 hr
- · Output model types: single preset, dual preset, indicator only
- Power supply: 100 240 VAC ~ 50 / 60 Hz

Safety Considerations

- Observe all 'Safety Considerations' for safe and proper operation to avoid hazards.
- ▲ symbol indicates caution due to special circumstances in which hazards may occur.

⚠ Warning Failure to follow instructions may result in serious injury or death.

- 01. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss. (e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime / disaster prevention devices, etc.) ilure to follow this instruction may result in personal injury, economic loss or fire.
- 02. Do not use the unit in the place where flammable / explosive / corrosive gas, humidity, direct sunlight, radiant heat, vibration, impact, or salinity may be present.

ailure to follow this instruction may result in explosion or fire.

- 03. Install on a device panel to use.
 - Failure to follow this instruction may result in fire or electric shock.
- 04. Do not connect, repair, or inspect the unit while connected to a power

Failure to follow this instruction may result in fire or electric shock.

- 05. Check 'Connections' before wiring.
- Failure to follow this instruction may result in fire. **06. Do not disassemble or modify the unit.**

Failure to follow this instruction may result in fire or electric shock.

⚠ Caution Failure to follow instructions may result in injury or product damage.

01. When connecting the power / sensor input and relay output, use AWG 20 (0.50 mm²) cable or over, and tighten the terminal screw with a tightening torque of 0.74 to 0.90 N m.

Failure to follow this instruction may result in fire or malfunction due to contact

- 02. Use the unit within the rated specifications.
 - Failure to follow this instruction may result in fire or product damage
- 03. Use a dry cloth to clean the unit, and do not use water or organic solvent. ailure to follow this instruction may result in fire or electric shoc
- 04. Keep the product away from metal chip, dust, and wire residue which flow into the unit.

Failure to follow this instruction may result in fire or product damage.

Cautions during Use

- Follow instructions in 'Cautions during Use'.
- Otherwise, it may cause unexpected accidents.
- Use the product, 0.1 sec after supplying power.
 When supplying or turning off the power, use a switch or etc. to avoid chattering.
- Install a power switch or circuit breaker in the easily accessible place for supplying or disconnecting the power.
- \bullet When the counter is operating, in case of contact input, set count speed to low speed mode (1 cps or 30 cps) to operate. If set to high speed mode (2 k, 5 kcps) counting error occurs due to chattering.
- Keep away from high voltage lines or power lines to prevent inductive noise. In case installing power line and input signal line closely, use line filter or varistor at power line and shielded wire at input signal line.

Do not use near the equipment which generates strong magnetic force or high

- This unit may be used in the following environments
- Indoors (in the environment condition rated in 'Specifications')
- Altitude max. 2.000 m
- Pollution degrée 2
- Installation category II

Ordering Information

This is only for reference, the actual product does not support all combinations. For selecting the specified model, follow the Autonics webstie.



4: 4-digit M: DIN W 72 × H 72 mm H: DIN W $48 \times H$ 96 mm 6: 6-digit 8: 8-digit

Output Power 1P: 1-stage setting voltage 4: 100 - 240 VAC 2P: 2-stage setting I: Indicator

Product Components

Product (+ bracket)

· Instruction manual

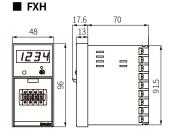
Sold Separately

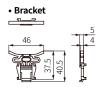
 Terminal protection cover: RMA ⁰¹⁾ / RHA-COVER 01) Not supported for 2-stage setting models

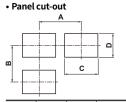
Dimensions

• Unit: mm, For the detailed drawings, follow the Autonics website.

■ FXM 11.8 □72 12345E 067.5



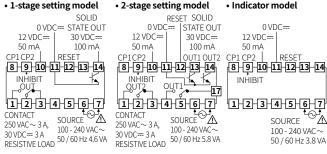




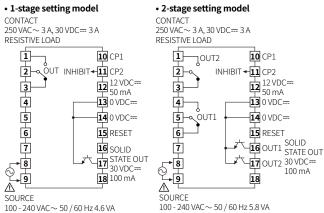
Series	Α	В	С	D
FXM	≥ 90	≥ 90	68+0.7	68*0.7
FXH	≥ 65	≥ 115	45*0.6	92*%8

Connections

\blacksquare FX \square M



■ FX4H



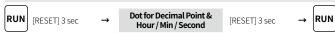
- INHIBIT: In case of timer mode, this terminal is for time hold.

- Voltage input (PNP): connect with 12 VDC= - No-voltage input (NPN): connect with 0 VDC=

Specifications

Model	FX4□-□4	FX6M-□4	FX8M-□4			
Display digits Character size	4-digit W 6 × H 10 mm	6-digit W4×H8mm	8-digit W 3.8 × H 7.6 mm			
		W4×H8mm	W 3.8 × H 1.0 IIIII			
Max. counting speed Return time	1/30/2k/5kcps					
	≤ 500 ms					
Min. signal width	INHIBIT, RESET: ≈ 20		0.01.0			
Input logic		Voltage input (PNP)- input impedance: $\leq 10.8 \mathrm{k} \Omega$, [H]: $5 - 30 \mathrm{VDC} = [1]: 0 - 2 \mathrm{VDC} = 1$ No-voltage input (NPN)- short-circuit impedance: $\leq 470 \Omega$, short-circuit residual voltage: $\leq 1 \mathrm{VDC} = 100 \mathrm{k} \Omega$				
One-shot output time	Dependent on the o	utput				
1-stage setting	0.05 to 5 sec					
2-stage setting	OUT1: 0.5 sec fixed, 0					
Error	Repeat / SET / voltag	ge / Temp.: ≤ ± 0.01 %	± 0.05 s			
Contact control output	Relay					
Type (1-stage)	Instantaneous SPDT	. ,				
Type (2-stage)	Instantaneous SPDT	(-7				
Capacity	250 VAC~ 3 A, 30 VD	C== 3 A resistive load				
Solid-state control output	NPN open collector					
Type (1-stage)	×1					
Type (2-stage)	×2					
Capacity	≤ 30 VDC==, 100 mA, residual voltage: ≤ 1 VDC==					
Unit weight (packaged)	1-stage setting: ≈ 180 g (≈ 245 g) 2-stage setting: ≈ 200 g (≈ 265 g) Indicator: ≈ 160 g (≈ 225 g)					
Certification	THE was the second of the sec					
Power supply	100 - 240 VAC ~ 50 /	60 Hz				
Permissible voltage range	90 to 110 % of rated					
Power consumption	Dependent on the o					
1-stage setting	≤ 4.6 VA	игриг				
2-stage setting	≤ 5.8 VA					
Indicator	≤ 3.8 VA					
External supply power	≤ 12 VDC= ± 10 %	50 m∆				
Memory retention		atile semiconductor me	mory tyne)			
Insulation resistance	≥ 100 MΩ (500 VDC		mory cype,			
Dielectric strength			00 VAC~ 50 / 60 Hz for 1 min			
Noise immunity	Between the charging part and the case: $3,000 \text{ VAC} \sim 50 / 60 \text{ Hz}$ for 1 min $\pm 2 \text{ kV}$ square wave noise (pulse width: 1 µs) by the noise simulator					
Vibration	2.75 mm double amplitude at frequency of 10 to 55 Hz in each X, Y, Z direction for 1 hour					
Vibration (malfunction)	0.5 mm double amplitude at frequency of 10 to 55 Hz in each X, Y, Z direction for 10 minute					
Shock	$300 \text{ m/s}^2 (\approx 30 \text{ G}) \text{ in}$	each X, Y, Z direction for	3 times			
Shock (malfunction)	$100\text{m/s}^2 (\approx 10\text{G}) \text{in}$	each X, Y, Z direction for	3 times			
Relay life cycle	Mechanical: ≥ 10,000,000 operations Electrical: ≥ 100,000 operations (250 VAC ~ 3 A resistive load)					
, ,		, ,				
Ambient temperature		-25 to 65 °C (no freezing				
	-10 to 55 °C, storage:	-25 to 65 °C (no freezing ge: 35 to 85 %RH (no free	g or condensation)			

Mode Setting



Dot for Decimal Point & Hour / Min / Second

Decimal point of counter

Parameter Displa		Display	Setting range
C1-1	Setting mode	dP	-
	Decimal point		[FX4[]-[]4],,
C1-2			[FX6M-□4],,,,, -:
CI-Z	setting		[FX8M- 4],,,,,,

Dot for Hour / Min / Second of timer

Parameter		Display Setting range		Setting example
T1-1	Setting mode	dР	-	-
T1-2	Setting of dot for	CLR: Not divided with dot	5959: 59 m 59 s	
11-2	Hour / Min / Sec	ELr	SET: Divided with dot	0.59.59: 59 m 59 s

Error

- · When error occurs, the output turns OFF.
- When 1-stage setting value = 0, OUT1 turns OFF.
 When 2-stage setting value < 1-stage setting value, OUT1 is ignored and only OUT2 operates.
 Indicator model does not have error display function.

Display	Description	Troubleshooting
ErrO	Setting value = 0	Change the setting value anything but 0.

Output Operation Mode

For the detailed timing chart for operation output mode, refer to the manual.

Detach the Case or DIP Switch Cover

■ FXM



 Push and pull the groove of DIP switch cover with a flat head (-) driver to the front, detaching the cover from the case.

■ FXH



- Push the groove of the front guide with a flat head (-) driver and pull it to the front.
- Pull the front guide to the front. The case is detached. DIP switch is located inside.

 \triangle Caution: Turn OFF the power before detaching the cover or case. \triangle Caution: When using the tools, be careful not to be wounded.

DIP Switch Setting



- Detach the case or cover of DIP switch and proceed the settings. See the 'Detach the Case or DIP Switch Cover.'
 How to change the settings:
- How to change the settings: power OFF → change settings → power ON → press [RESET] key or input the RESET signal (≥ 20 ms) to the external terminal.

■ DIP SW1

SW1	Function		Defaults
201	Counter	Timer	Delaults
1	-		OFF
2	Input operation	Time range	OFF
3	mode		OFF
4	Count up / count	OFF	
5, 6, 7	Output operation	OFF	
8	OUT1 One-shot of	output ⁰²⁾	OFF

- 01) Except the indicator model.
- 02) Only for 2-stage setting model.

• [Counter] Input operation mode

SW1	SW1			up / count down &	
4	3	2	input operation mode		
OFF	OFF	OFF		Up / Down - A (command)	
OFF	OFF	ON	Count	Up / Down - B (individual)	
OFF	ON	OFF	up	Up / Down - C (phase difference)	
OFF	ON	ON		UP	
ON	OFF	OFF		Up / Down - D (command)	
ON	OFF	ON	Count	Up / Down - E (individual)	
ON	ON	OFF	down	Up / Down - F (phase difference)	
ON	ON	ON		Down	

■ DIP SW2

SW2	Function	Defaults	
SWZ	Counter	Timer	Delaults
1	CP1, CP2, INHIBIT, RESET input logic		OFF
2	Max. counting		OFF
3	speed	-	OFF
4	Counter/Timer	ON	
5	Memory retention	OFF	

• Output operation mode (1-stage / 2-stage setting model)

SW1			Output operation mode
7	6	5	Output operation mode
OFF	OFF	OFF	F
OFF	OFF	ON	N
OFF	ON	OFF	С
OFF	ON	ON	R
ON	OFF	OFF	K
ON	OFF	ON	Р
ON	ON	OFF	Q
ON	ON	ON	S

• OUT1 One-shot output (2-stage setting model)

SW1-8	OUT1 One-shot output
ON	One-shot
OFF	Hold

• [Timer] Time range

	[]					
SW1			Time range			
3	2	1	4-digit	6-digit	8-digit	
OFF	OFF	OFF	99.99 s	99999.9 s	999999.99 s	
OFF	OFF	ON	999.9 s	999999 s	999999999 s	
OFF	ON	OFF	9999 s	99 m 59.99 s	99999999 s	
OFF	ON	ON	99 m 59 s	999 m 59.9 s	99999 m 59.9 s	
ON	OFF	OFF	999.9 m	99999.9 m	999999999 m	
ON	OFF	ON	99 h 59 m	99 h 59 m 59 s	999 h 59 m 59.9 s	
ON	ON	OFF	999.9 h	9999 h 59 m	9999 h 59 m 59 s	
ON	ON	ON	9999 h	99999.9 h	99999 h 59.9 m	

• Input logic

SW2-1	Input logic	
ON	NPN (no-voltage input)	
OFF	PNP (voltage input)	

• [Counter] Max. counting speed

SW2		May counting speed						
3	2	Max. counting speed						
OFF	ON	1 cps						
OFF	OFF	30 cps						
ON	OFF	2 kcps						
ON	ON	5 kcps						

• Counter / Timer

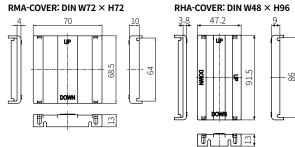
SW2-4	Counter / Timer					
ON	Counter					
OFF	Timer					

Memory retention

• Memory retention						
SW2-5	Memory retention					
ON	×					
OFF						

Sold Separately: Terminal Protection Cover

• Unit: mm

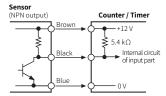


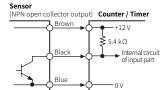
Input Connections

- Input: CP1, CP2 (INHIBIT), RESET
- Max. counting speed in the contact input: 1 or 30 cps setting (counter).

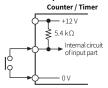
■ No-voltage (NPN) input

• Solid-state input



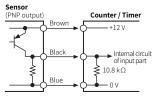


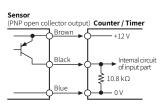
• Contact input



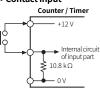
■ Voltage (PNP) input

• Solid-state input



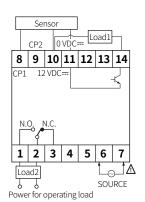


• Contact input



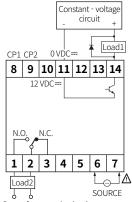
Input / Output Connections

When operation load by sensor power



The sum of operating current capacity of load1 and sensor should not be over external power capacity (50 mA).

■ When operating load by external power

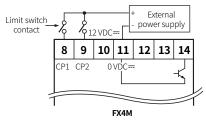


Power for operating load

The capacity of load1 should not be over transistor switching capacity (\leq 30 VDC= 100 mA)

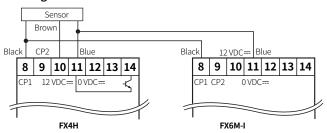
Do not supply the reverse polarity power. When using inductive load (relay, etc.), connector surge absorber at both ends of the

■ How to count by external power supply



This unit starts to count when [H] 5 - 30 VDC \Longrightarrow is applied at CP1 or CP2 after selecting PNP. ([L]: 0 - 2 VDC \Longrightarrow)

■ Using 2 counters with one sensor



Please connect as the power of sensor is supplied from only one of counters and design input logic with same way.

Input Operation Mode

■ Counter

	Counting chart ⁰¹⁾								
Mode	Voltage input (PNP)	No-voltage input (NPN)							
Up / Down - A : command input	CP1 H A A A CP2 H A CP2 H A CP3 H A CP	CP1 H							
Up / Down - B : individual input	CP1 H CP2 H CP2 H CP2 H CP3 H	CP1 H							
Up / Down - C : phase difference input	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	CP2 H H H H H H H H H H H H H H H H H H H							
Up	CP1 H A A A S Counting 0 1 2 3	CP2 H No counting No counting 0 1 2 Counting 0 1 2							
: count up input	CP1H Nocounting CP2H A A A A A A A A A A A A A A A A A A A	CP2 H No counting CP2 H A A A A COUNTING CP2 H A A A A A A A A A A A A A A A A A A							
Up / Down - D : command input	CP1 H	CP1 H							
Up / Down - E : individual input	CP1 H	CP1 H							
Up / Down - F : phase difference input	$ \begin{array}{c c} \text{CP1}_{L}^{H} & \hline \\ 4.8 \\ \text{CP2}_{L}^{H} & \hline \\ \hline \\ \text{Counting} & \hline \\ 0 & \hline \\ \end{array} $	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$							
Down : count down	CP2 H Nocounting Nocounting N-3 in-4 in-5	CP2 H A A A A A A A A A A A A A A A A A A							
input	CP1 H No counting A-A-A-A-A-A-A-A-A-A-A-A-A-A-A-A-A-A-A-	CP1 L No counting CP2 L No counting CP2 L NO COUNTING COUNTING							

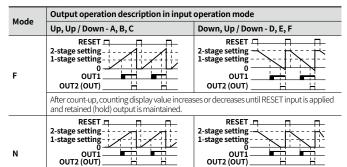
⁰¹⁾ CP: clock pulse, n: +max. display value A should be over min. signal width, B is over 1/2 of min. signal width. If the signal is smaller than these widths, it may cause counting error (\pm 1).

Output Operation Mode

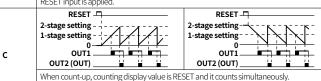
• Output type OUT1' One-shot output (0.5 sec fixed)

Retained (hold) output OUT2' One-shot output Retained (hold) output

 Set OUT2' One-shot output time via [TIME] volume switch on the front side. setting range: 0.05 to 5 sec

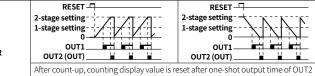


After count-up, counting display value and retained (hold) output are maintained until RESET input is applied.



OUT1 retained (hold) output turns OFF after OUT2 One-Shot output time.

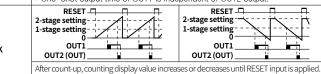
One-Shot output time of OUT1 is independent of OUT2 output.



and it counts simultaneously.

OUT1 retained (hold) output turns OFF after OUT2 One-Shot output time.

One-Shot output time of OUT1 is independent of OUT2 output.



OUT1 retained (hold) output turns OFF after OUT2 One-Shot output time.

One-Shot output time of OUT1 is independent of OUT2 output.



After count-up, counting display value is maintained while OUT2 output is ON, and internally RESET and it counts simultaneously.

When OUT2 output is OFF, displays counting value while OUT2 output is ON, and it

OUT1 retained (hold) output turns OFF after OUT2 One-Shot output time.

One-Shot output time of OUT1 is independent of OUT2 output



After count-up, counting display value increases or decreases during One-shot output time of OUT2.

OUT1 retained (hold) output turns OFF after OUT2 One-Shot output time. One-Shot output time of OUT1 is independent of OUT2 output

■ Counter

Q

Mode	Output operation description in input operation mode								
	Up	Down							
s	RESET 2-stage setting 1-stage setting OUT1 OUT2 (OUT)	RESET 2-stage setting 1-stage setting OUTI OUT2 (OUT)							
	OUT1/2 maintains ON when counting display value ≥ 1 / 2-stage setting value.	OUT1/2 maintains ON when counting display value ≤ 1/2-stage setting value.							

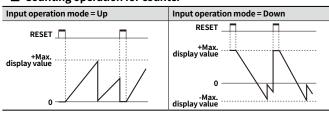
Mode	Output operation description in input operation mode							
	Up / Down - A, B, C	Up / Down - D, E, F						
s	2-stage setting	2-stage setting 1-stage setting 0 0UT1 OUT2 (OUT)						
	OUT1/2 maintains ON when counting display value $\geq 1/2$ -stage setting value.	OUT1/2 maintains ON when counting display value ≤ 1/2-stage setting value.						

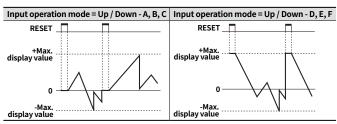
Timer

Mode	Output operation description in input operation mode						
Mode	Up, Up / Down - A, B, C	Down, Up / Down - D, E, F					
s	RESET 2-stage setting 1-stage setting OUT1 OUT2 (OUT)	RESET 2-stage setting 1-stage setting OUT1 OUT2 (OUT)					
	Output turns OFF \rightarrow ON \rightarrow OFF repeatedly (flicker).						

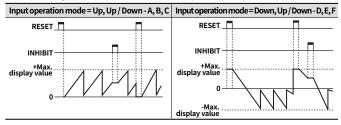
Operation Mode for Indicator Model

Counting operation for counter





■ Time operation for timer



Segment Table

The segments displayed on the product indicate the following meanings. It may differ depending on the product.

ending on the produce.															
7 s	7 segment			11 segment			12 segment				16 segment				
0	0	1	1	0	0	1	1	0	0	1	1	0	0	Ι	Π
-1	1	J	J	-1	1	J	J	-1	1	J	J	-1	1	Ū.	J
2	2	F	K	2	2	К	K	2	2	К	K	2	2	K	K
3	3	L	L	3	3	L	L	3	3	L	L	3	3	L	L
Ч	4	ñ	М	Ч	4	М	М	Ч	4	M	М	Ч	4	М	М
5	5	n	N	5	5	N	N	5	5	N	N	5	5	N	N
Б	6	0	0	Б	6	0	0	Б	6	0	0	Б	6	0	0
7	7	Ρ	Р	7	7	Ρ	Р	7	7	Ρ	Р	7	7	Р	Р
8	8	9	Q	8	8	ū	Q	8	8	ū	Q	8	8	Q	Q
9	9	٢	R	9	9	R	R	9	9	R	R	9	9	ĸ	R
R	Α	5	S	Я	Α	5	S	Я	Α	5	S	А	Α	5	S
ь	В	Ł	Т	Ь	В	Ł	Т	Ь	В	Ł	Т	3	В	Ţ	Т
Ε	С	U	U	С	С	И	U	Е	С	Ш	U	Ε	С	Ш	U
Ь	D	u	٧	Ь	D	V	٧	Ь	D	V	٧	I	D	V	٧
Ε	Ε	ū	W	Ε	Ε	И	W	Ε	Е	И	W	Ε	Ε	И	W
F	F	4	Х	F	F	×	Х	F	F	×	Х	F	F	×	Х
G	G	У	Υ	G	G	У	Υ	5	G	У	Υ	5	G	Y	Υ
Н	Н	Ξ	Z	Н	Н	Z	Z	Н	Н	Z	Z	Н	Н	2	Ζ